

## WHAT IS CLAIMED IS:

- 1       1.       A field emission cathode comprising:
  - 2               a)       a substrate; and
  - 3               b)       a field emission cathode material comprising a mixture of carbon
  - 4               nanotubes and particles.
- 1       2.       The cathode of claim 1, wherein the carbon nanotubes are selected from the
- 2       group consisting of single-wall carbon nanotubes, double-wall carbon nanotubes,
- 3       multi-wall carbon nanotubes, buckytubes, carbon fibrils, chemically-modified carbon
- 4       nanotubes, derivatized carbon nanotubes, metallic carbon nanotubes, semiconducting
- 5       carbon nanotubes, metallized carbon nanotubes, and combinations thereof.
- 1       3.       The cathode of claim 1, wherein the particles are selected from the group
- 2       consisting of spherical particles, disk-shaped particles, lamellar particles, rod-like
- 3       particles, metal particles, semiconductor particles, polymeric particles, ceramic
- 4       particles, dielectric particles, clay particles, fibers, nanoparticles, and combinations
- 5       thereof.
- 1       4.       The cathode of claim 1, wherein the cathode material resides on a surface of
- 2       the substrate as a layer.
- 1       5.       The cathode of claim 4, wherein the layer of cathode material has a thickness
- 2       which ranges from about 10 nm to about 1 mm.
- 1       6.       The cathode of claim 1, wherein nanotubes are present in the cathode material
- 2       in an amount which ranges from about 0.1 weight percent to about 99 weight percent.
- 1       7.       The cathode of claim 1, wherein the carbon nanotubes are aligned.

- 1        8.        The cathode of claim 1, wherein the carbon nanotubes have at least one end  
2        trapped between particles.
- 3        9.        The cathode of claim 1, wherein the carbon nanotubes are trapped within pores  
4        in the particles.
- 1        10.       The cathode of claim 1, wherein the carbon nanotubes are trapped within gaps  
2        between the particles.
- 1        11.       The cathode of claim 1, wherein the particles are lamellar.
- 1        12.       The cathode of claim 11, wherein the CNTs are trapped between layers within  
2        the particles.

- 1       13.    A field emission display device comprising:
- 2           a)     an anode assembly; and
- 3           b)     a cathode assembly, wherein the cathode assembly comprises:
- 4                1)     a substrate;
- 5                2)     an electrically conducting layer deposited on the substrate; and
- 6                3)     a field emission cathode material comprising carbon nanotubes
- 7                and particles deposited as a layer over the electrically conducting
- 8                layer.

- 1       14.     A method comprising the steps of:
- 2             a)     forming a mixture of carbon nanotubes and particles; and
- 3             b)     depositing a layer of the mixture of carbon nanotubes and particles
- 4                 onto a substrate to form a cathode.
- 1       15.     The method of claim 14, wherein the nanotubes are selected from the group
- 2         consisting of single-wall carbon nanotubes, double-wall carbon nanotubes, multi-wall
- 3         carbon nanotubes, buckytubes, carbon fibrils, chemically-modified carbon nanotubes,
- 4         derivatized carbon nanotubes, metallic carbon nanotubes, semiconducting carbon
- 5         nanotubes, metallized carbon nanotubes, and combinations thereof.
- 1       16.     The method of claim 14, wherein the particles are selected from the group
- 2         consisting of spherical particles, disk-shaped particles, lamellar particles, rod-like
- 3         particles, metal particles, semiconductor particles, polymeric particles, ceramic
- 4         particles, dielectric particles, clay particles, fibers, nanoparticles, and combinations
- 5         thereof.
- 1       17.     The method of claim 14, wherein the step of forming a mixture of carbon
- 2         nanotubes and particles comprises a milling operation.
- 1       18.     The method of claim 14, wherein the step of forming a mixture of carbon
- 2         nanotubes and particles comprises solvent dispersal.
- 1       19.     The method of claim 14, wherein the mixture of carbon nanotubes and
- 2         particles is deposited using a method selected from the group consisting of spraying,
- 3         brushing, electrophoretic deposition, dipping, dispensing, screen printing, ink jet
- 4         printing, and combinations thereof.
- 1       20.     The method of claim 19, further comprising a step to remove the solvent from
- 2         the mixture after depositing the mixture on the substrate.

- 1       21.     The method of claim 14, further comprising a taping process to activate the  
2       cathode.
- 1       22.     The method of claim 14, further comprising a method of aligning the carbon  
2       nanotubes within the layer of carbon nanotubes and particles.
- 1       23.     The method of claim 14, wherein the particles are lamellar.
- 1       24.     The method of Claim 23, further comprising a method of aligning the carbon  
2       nanotubes using a shear force applied to the mixture of the carbon nanotubes and  
3       lamellar particles.
- 1       25.     The method of claim 23, wherein the lamellar particles comprise clay.